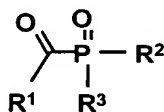


We claim:

- 1) A process for the preparation of acylphosphine oxide solids with melting points above room temperature, which comprises converting the acylphosphine oxide present following reaction or work-up as a continuous melt phase or disperse melt phase into the solid state of aggregation with externally exerted mechanical stress, shearing and/or internal agitation of the melt.
- 2) A process as claimed in claim 1, wherein the melt is liquid mixtures which comprise the acylphosphine oxide in question in an amount of at least 85% by weight.
- 3) A process as claimed in claim 1, wherein the dispersion of a acylphosphine oxide present in dispersed form is distributed as droplets with a diameter of at least 0.1  $\mu\text{m}$  in another phase.
- 4) A process as claimed in any of the present claims, wherein the mechanical stress of the melt is caused by stirring, pumping, knife coating, scratching, treatment with ultrasound or a stream of gas, which is passed through the melt or directed onto its surface.
- 5) A process as claimed in any one of the preceding claims, wherein the melt is mixed with a solid.
- 6) A process as claimed in any of the preceding claims, wherein the melt is mixed with a liquid in which the melt is soluble in an amount of not more than 10% by weight.
- 7) A process as claimed in claim 6, wherein the melt is mixed with a liquid which is soluble in the acylphosphine oxide in an amount of not more than 10% by weight.
- 8) A process as claimed in claim 6 or 7, wherein the liquid is an ionic liquid.
- 9) A process as claimed in any of the present claims, wherein the acylphosphine oxide is one of the formula (I)



in which

- 5       $R^1$ ,  $R^2$  and  $R^3$ , independently of one another, are  $C_1$ – $C_{18}$ -alkyl,  $C_2$ – $C_{18}$ -alkyl optionally interrupted by one or more oxygen and/or sulfur atoms and/or one or more substituted or unsubstituted imino groups,  $C_2$ – $C_{18}$ -alkenyl,  $C_6$ – $C_{12}$ -aryl,  $C_5$ – $C_{12}$ -cycloalkyl or a five- to six-membered heterocycle having oxygen, nitrogen and/or sulfur atoms, where said radicals can each be substituted by aryl, alkyl, aryloxy, alkyloxy, heteroatoms and/or heterocycles, and
- 10       $R^2$  and  $R^3$ , independently of one another, may additionally be hydroxy,  $C_1$ – $C_{18}$ -alkoxy optionally substituted by aryl, alkyl, aryloxy, alkyloxy, heteroatoms and/or heterocycles, or  $R^1$ -(C=O)-.
- 15      10) A process as claimed in any of the present claims, wherein the acylphosphine oxide is chosen from the group consisting of 2,4,6-trimethylbenzoyldiphenylphosphine oxide, bis(2,4,6-trimethylbenzoyl)phenylphosphine oxide and bis(2,6-dimethoxybenzoyl)-2,4,4-trimethylpentylphosphine oxide.